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| **(1)** M8x1.0 Heat Set Insert (for proximity sensor)  **Proximity Sensor** | **(1)** M6x80 Socket Head Cap Screw  **Main Axle** | **(3)** M6x30 Socket Head Cap Screws  **(1) Tension Cam Axle**  **(2) Mount Screws** | 1. M3x18 Socket Head Cap Screw   **Tension Cam Spring Mount** |
| **(1)** M4x8 Socket Head Cap Screw  **Tension Cam Stop** | **(4)** M3x12 Socket Head Cap Screws  **Motor Mount Screws** | 1. M3x16 Socket Head Cap Screws   **Camera and Drop Tube Set Screws** | 1. 5x5x30 Stainless Steel Tension Spring   **Tension Cam Spring** |
| 1. M3 Nut (tension cam mount lock)   **Spring Mount Nut** | **(1)** 5mm Motor Flange with lock screws  **Motor Flange Coupler** | **(4)** M3x12 Phillips Pan Head  **Flange Gear Mount Screws** | **(2)** 626zz Bearings  **Feed Wheel Bearings** |
| (**3**) M3x8 Socket Head Cap Screws  **(2) Homing Sensor Mount**  **(1) Light Shade Set Screw** | **(1)** M3 Heat Set Insert  **Light Shade Lock** | (1) .3x4x20mm Compression Spring  **Homing Sensor** |  |